






Agriframes

Product code: 40542-TBK
Description: Classic Extra Round Gazebo Matt Black 3.6m

Quantity	Component
8	84" Uprights with one reduced end
8	Round Curves - (one reduced end)
4	Top Semicircular Curves with short Straights (Plain ends)
4	Stafford Hoop Halves (Plain ends)
16	Spacer Bars with Ring Clamps
1	Hole Maker
Quantity	Optional Component
8	Lattice Panels (5 x 4)
64	Cable Ties

Code	Description	Drawings	Quantity
AGR-A73/002	Spare Grub screws (in a separate bag)		1 Bag
AGR-A610/40	1" Moisture Seal		16
AGR-A610/05	1" End Plug		16
AGR-A70/006	3mm Allen Key		1
AGR-A622/07	Opto Parallel joint coated – Two halves with Bolt & Nut		12

Issues:

If you are experiencing any issues with your Agriframes product please contact our customer services team on 0117 934 1790 and quote your order reference.

WARNING: Contains small parts, tools and plastic bags. Keep children away until the unit is assembled and everything is cleared away.

NOTE: The card, paper sack, and polythene bags are recyclable - please dispose of carefully.

MISSING PARTS PROCEDURE: Please call our customer service team on 0117 934 1790 and quote your order reference and quote the missing part. *E.g. ASO-----, 2 uprights missing.*

Assembly Instructions Classic Extra Round Gazebo Matt Black 3.6m

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Please read these instructions carefully.

Assembly requires: A Rubber Mallet, an Allen Key (provided), a Ladder, a Spirit Level, Pliers, a Tape Measure and at least 2 people.

Please read the assembly instructions carefully prior to construction.

Tips:

Before positioning the Spacer Bars on the uprights, half screw in the grub screws to the Ring Clamps on the Spacer Bars, to reduce the risk of losing the screws.

Once correctly positioned tighten the grub screw to secure the spacer bar to the uprights.

Positioning of the Spacer Bars

In many cases the position of the horizontal bars is down to personal preference. However, if you have the lattice option you will need to leave the correct distance between bars.

Lattice Panel Option

For illustrative purposes we have only shown one side fixed with the lattice panels. Attach panels to both sides as you proceed.

1. Before assembly check Spacer Bars to ensure the grub screws are inserted into the holes on the ring clamps.
 - o Loosen these grub screws $\frac{1}{2}$ way out of the hole, to ensure when the ring clamps are moved into position the grub screw does not scratch the outer coating of the metal.

Assemble the Top of the Gazebo...

2. Slide a Spacer Bar onto the Top semicircular curves, position the spacer bar 1" from the end of the curve, as illustrated in Figure 1.
3. Slide a moisture seal onto the ends of the Top Curves, until it touches the Spacer Bar.
4. Connect the reduced end of the Round curves into the Top Curves, covering the joins between the poles with a moisture seal.
5. Attach a spacer bar onto the bottom of the Round Curves, position the spacer bar so it is 50" away from the spacer bar attached onto the Top Curves, see Figure 2.

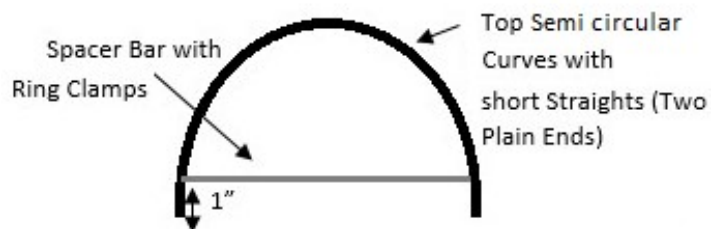


Figure 1: Attach the Spacer Bars onto the Top Curves

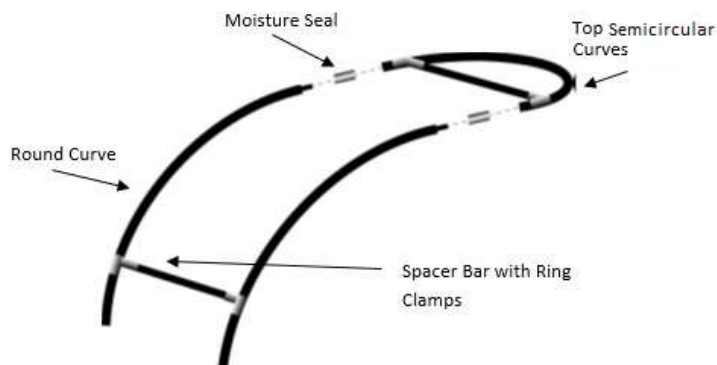


Figure 2: Attach the top curve to the Round Curve

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6. Repeat this process until there are 4 sets of full curves created.
7. Using 4 Opto Joints connect the Top curves together, as shown in Figure 2.
8. The easiest way to ensure that the full curves are connected evenly is to have one or 2 people align the curves to form the shape shown in figure 2, with the straight part of the curve resting on the floor. Once the curves are held in position another person should connect the top curves at the 11 and 1 o'clock positions, using the Opto Joints.
9. Once completed the curves will form a structure as shown in Figure 3.

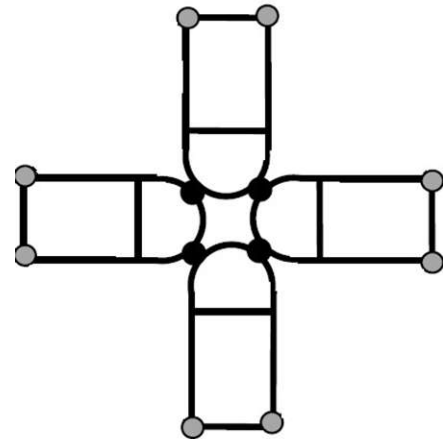


Figure 2: Aerial View of the Gazebo Full Curves Connecting

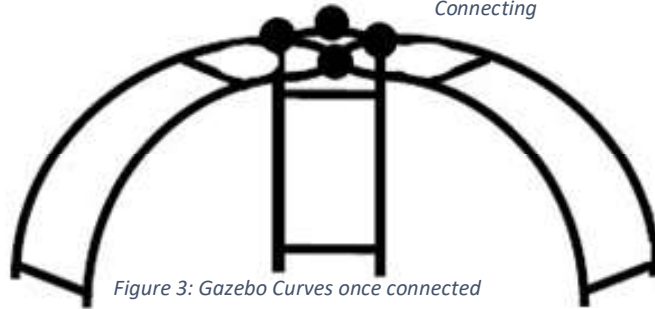


Figure 3: Gazebo Curves once connected

Attach the Stafford Curves...

10. Tap an end plug into the ends of the Stafford curves, repeat this action with all 4 Stafford curves.
11. Attach, using Opto Joints, the Stafford Curves in the gaps between the Top Curves. Leave 1" of the Stafford curve protruding from the clamp. The clamp should be positioned 1" from the bottom of the Round Curves, as illustrated in Figure 4.
12. Ensure that once you have completed the construction of the Gazebo top, that you check the distance between the ends of the curves are equal.

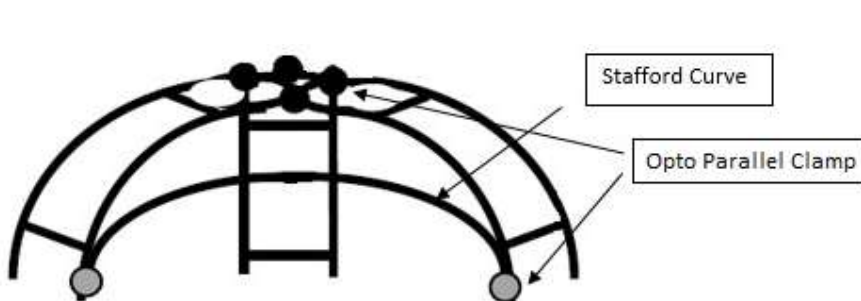


Figure 4: Positioning of the Stafford Curves

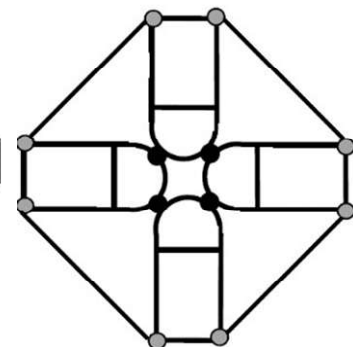


Figure 5: Aerial View of Completed Gazebo Top

- If the distances are not equal adjust, as necessary, the clamps' positioning on the Top Curves (refer to Figure 1), and tighten the clamps.

Move the Top section to the intended location...

13. Move the Gazebo top to where the structure will be installed and firmly push the structure into the ground to make an impression or mark in the ground. These impressions indicate where the uprights need to be inserted.
14. Remove the Gazebo top, using the Hole Maker create holes 15" deep, where you have marked the ground. Ensure the holes are vertical and to the same depth.

Insert the Uprights...

15. Tap an end plug into the non-reduced end of the 84" uprights.
16. Insert an upright into the holes, ensure that the uprights stand vertical and are level to one another.
17. Attach 2 spacer bars to each of the uprights. The lower spacer bar should be positioned 12" above ground level, then position the other spacer bar 50" above the lower spacer bar, as shown in Figure 6.
18. Slide a moisture seal onto the reduced end of the upright.

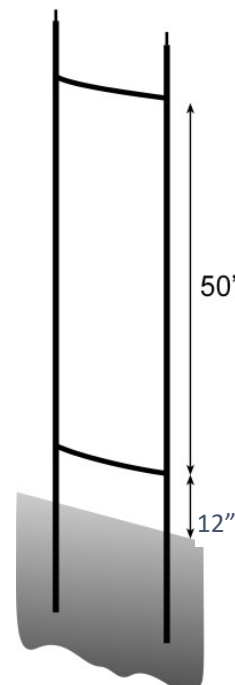


Figure 6: Position of the Spacer Bars

Lift the Top of the Gazebo onto the uprights...

19. Lift the constructed Gazebo Top onto the uprights, ensure that the Gazebo Top is lowered evenly onto the uprights.
20. Cover the Joins with moisture seals.

Final checks...

21. Check that all of the joins have been covered by moisture seals.
22. Ensure that all of the connectors have been tightened and are fully secured.

Optional Component: Fixing the Bottom Lattice Section...

23. Take the lattice panels and the Lattice Ties.
24. Secure the 5 x 4 lattice panels between the spacer bars on the top section of the Gazebo, using the lattice ties.
25. Secure the 5 x 4 lattice panels between the spacer bars on the uprights of the Gazebo, using the lattice ties.
 - Ensure that the panels are centred within each bay.
 - Please Note: you may need to slightly bend the lattice panel to form a curve in the line.
26. Trim the ends of the lattice ties.

If you have any questions regarding assembly please call our customer service team on 0117 934 1790

