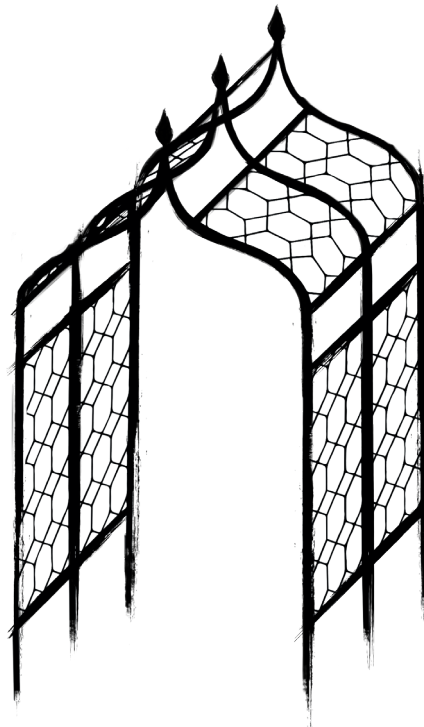# Agriframes™
Garden Inspiration

ASSEMBLY INSTRUCTIONS

Classic Extra Gothic Pergola
40426-TBK, 40427-TBK, 40428-TBK, 40429-TBK, 40420-TBK

1 to 2 Days assembly time

Install in the Ground - Install Depth 38cm

2 to 3 people required to assemble
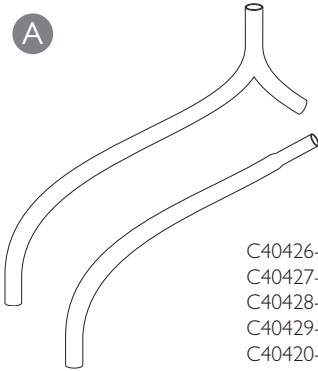
Hole maker & Fixings included

Patio feet available
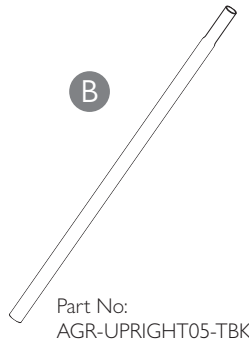
Further information at agriframes.co.uk/help

Parts List

Gothic arch curve x 3
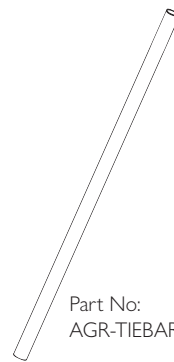**Gothic arch curve with reduced end x 3**

A

C40426-TBK = W1.8m
C40427-TBK = W2.1m
C40428-TBK = W2.4m
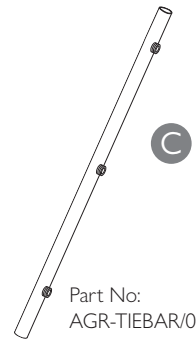C40429-TBK = W2.7m
C40420-TBK = W3m

Upright with reduced end x 6
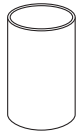
B

Part No:
AGR-UPRIGHT05-TBK

Top spacer bar x 2

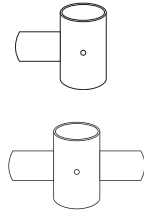Part No:
AGR-TIEBAR/14-TBK

Cross poles x 8

C

Part No:
AGR-TIEBAR/08-TBK

1" Moisture Seals x 9

Part No:
AGR-A610/38-TBK

2 Way connector x 2
3 Way connector x 1

1. 1" End plugs x 6
2. 7/8" End plugs x 16

1. Part No: AGR-A610/08
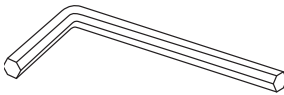2. Part No: AGR-A610/07

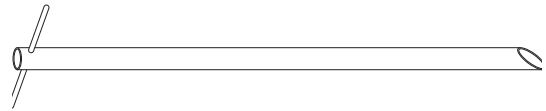**18cm Wooden Finials x 3**

Part No:
AGR-A602/03

Rattle rings x 3

Allen Key x 1

Part No:
AGR-A70/006

Spare grub screw - 1 bag

Part No:
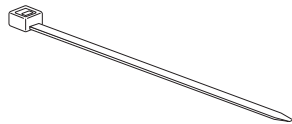AGR-A73/002

Hole maker x 1
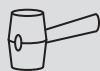
Part No:
71520-TBK

Lattice Panels (optional)

Cable Ties (optional)

In addition, you may need the assistance of another person and use of the following tools which are not included:

| Step ladder | Rubber or wooden mallet | Spirit level | Tape measure | Wire cutters (if fitting lattice) |

In the unlikely event you are missing any components please call **0117 934 1790** and state the name of the product, size and description of the item. (*i.e. Classic Round Arch Matt Black 1.2m, End Plug.*)

Assembly

Please read all the instructions carefully prior to construction.
IMPORTANT: Do not fully tighten grub screws until the structure is fully assembled (Step 5)

STEP 1

- Before assembly check spacer bars to ensure the grub screws are inserted into the holes on the ring clamps.
- Loosen these grub screws ½ way out of the hole, to ensure when the ring clamps are moved into position the grub screw does not scratch the outer coating of the metal.
- Connect the curves of the pergola (insert the reduced end into the plain ended curve) and cover the joints with moisture seals.
- Slide the spacer bars on both sets of curves and tighten the grub screws until the spacer bars are secured into place on the curves.

Positioning of the spacer bar

In many cases the position of the spacer bars is down to personal preference. However, if you have the lattice option, the spacer bars will need to be the correct distance apart following the curve of the structure.
**Please refer to the table at the end of this section**
It may be beneficial to offer up the lattice and adjust the spacer bars as necessary to ensure a neat fit.

- Attach the lattice using the cable ties. Once the ties are secured, trim off the excess.

102cm (40⁰)
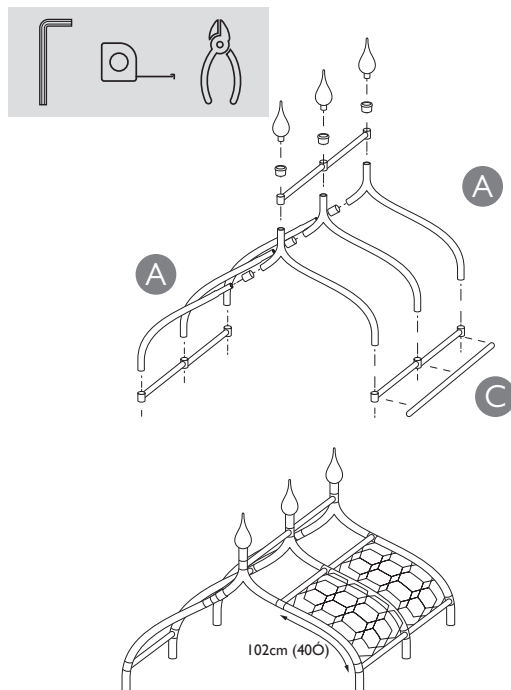
STEP 2

- Once the top of the pergola has been completed, move the structure to where it will be installed.
- Firmly push the top of the pergola into the ground to make an impression or indentation where the uprights should be placed.
- Remove the top structure and check that the marks can clearly be seen.
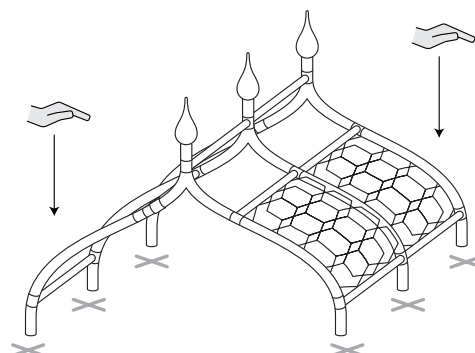
STEP 3

- Using the hole-maker make a hole 15" into the ground where you have marked or indented the ground in step 2, ensure that the holes are vertical and to the same depth (there is a mark on the hole maker to indicate the correct depth).
- Insert the end plugs into the non-reduced ends of 6 uprights, then insert these uprights into the hole in the ground with the end plugs facing downwards.
- Slide on the bottom spacer bars.
- Slide a moisture seal over the reduced end of the poles and then connect the remaining 6 uprights. Cover the join between the poles with a moisture seal.
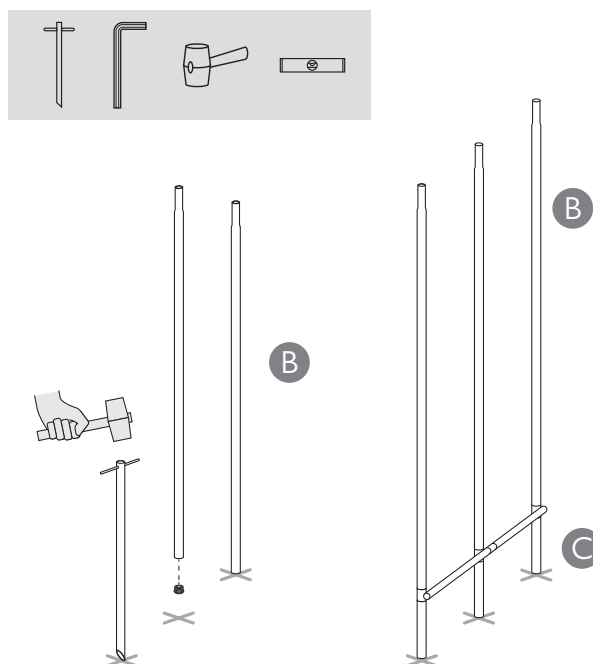
Further information at agriframes.co.uk/help

STEP 4

- Slide over the remaining spacer bars onto the top of the uprights, then tighten the grub screws.
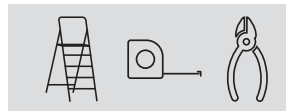
Positioning of the spacer bar

In many cases the position of the spacer bars is down to personal preference. However, if you have the lattice option, the spacer bars will need to be the correct distance apart following the curve of the structure.
Please refer to the table at the end of this section
It may be beneficial to offer up the lattice and adjust the spacer bars as necessary to ensure a neat fit.

- Attach the lattice using the cable ties, once the ties are secured trim the excess.

See table for spacing

C
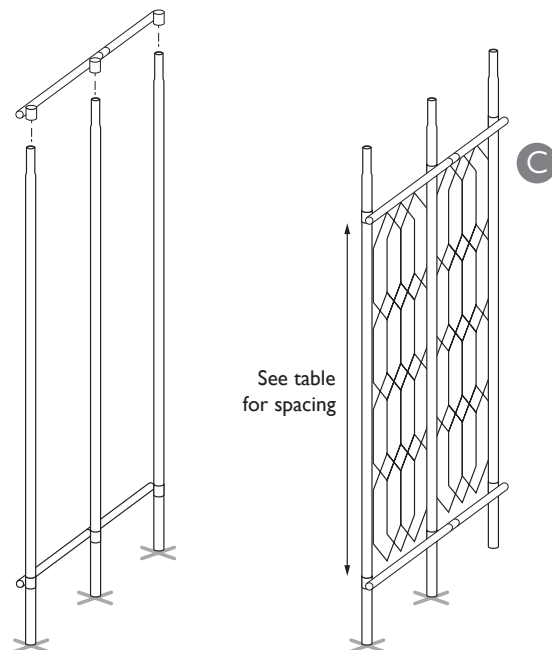
STEP 5

- Slide a moisture seal onto the top of each upright
- Lift the constructed Pergola top onto the uprights, cover the joins with moisture seals.
- You will need at least 2 people for this step due to the weight of the Pergola top.
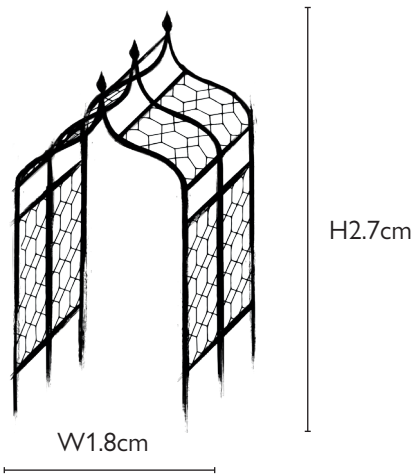- Once you are satisfied with the alignment of the structure you can tighten all the grub screws.
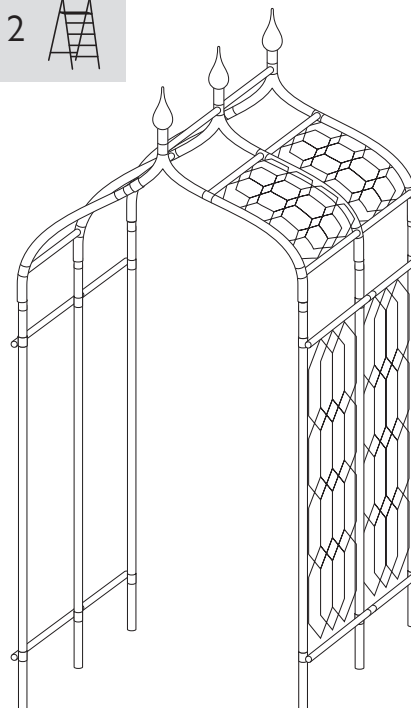
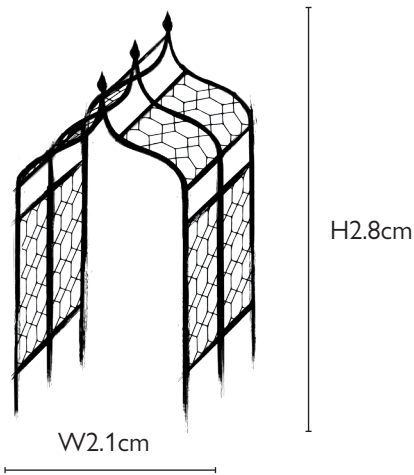**Further information at agriframes.co.uk/help**

If you have any questions regarding assembly please call our customer service team on **0117 934 1790**

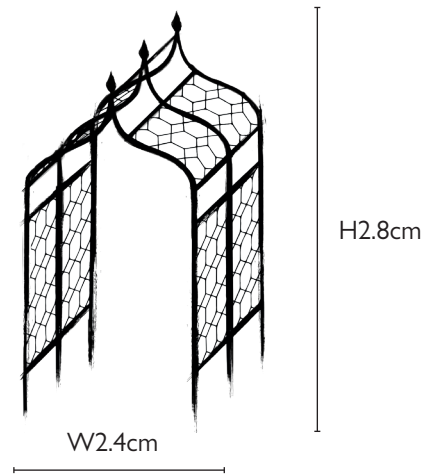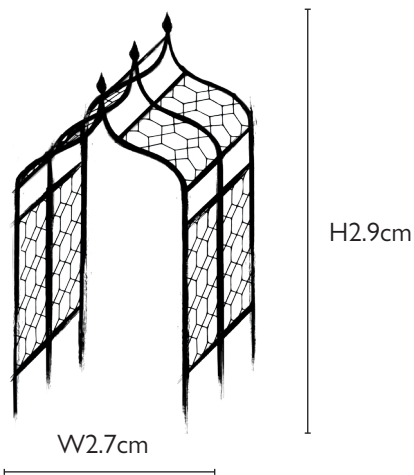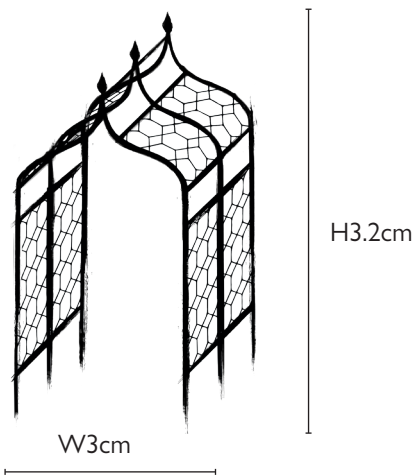| Spacer Bar Distances for Lattice Option			
Code	Product	Top Spacing	Side Spacing
40426-TBK	Classic Extra Gothic Pergola (1.8m)	127cm (50")	102cm (40")
40427-TBK	Classic Extra Gothic Pergola (2.1m)	127cm (50")	127cm (50")
40428-TBK	Classic Extra Gothic Pergola (2.4m)	127cm (50")	127cm (50")
40429-TBK	Classic Extra Gothic Pergola (2.7m)	127cm (50")	127cm (50")
40420-TBK	Classic Extra Gothic Pergola (3m)	127cm (50")	127cm (50")

40426-TBK

H2.7cm

W1.8cm

40427-TBK

H2.8cm

W2.1cm

40428-TBK

H2.8cm

W2.4cm

40429-TBK

H2.9cm

W2.7cm

40420-TBK

H3.2cm

W3cm

Traditional Collection

The Agriframes Traditional Collection is designed in the UK then handcrafted in our own workshops to guarantee the best quality.

The collection is made of high quality tubular galvanised steel, protected with our unique polymer coating in a stylish matt black textured finish to ensure long lasting durability. All products in this collection are backed with a 10-year guarantee.
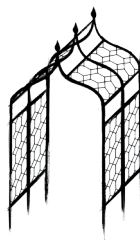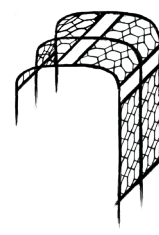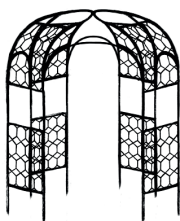
Arches & Pergolas
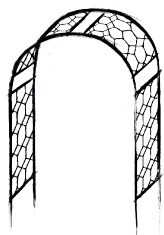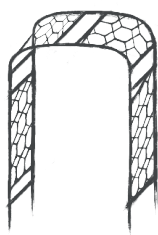
Round Arch	Monet Arch	Gothic Pergola	Wall Pergola

Gazebos & Arbours
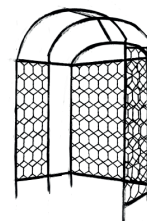
Round Gazebo	Dome Gazebo	Sussex Arbour	Harrogate Arbour
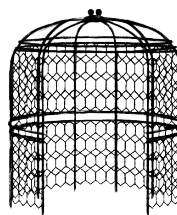
Porticoes & Screens
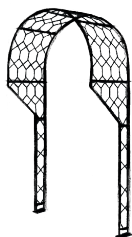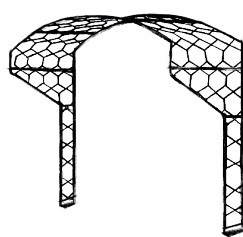
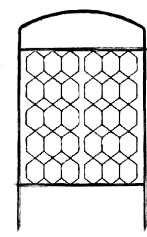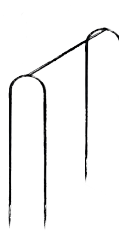|			
Round Portico	Edwardian Portico	Round Screen	Monet Screen
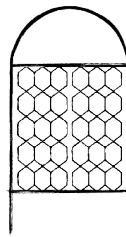
Obelisks & Plant Frames
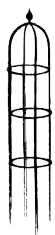
Classic Obelisk	Tricorn Obelisk	Pea & Bean Hoops	Runner Bean Frame

See all collections at agriframes.co.uk