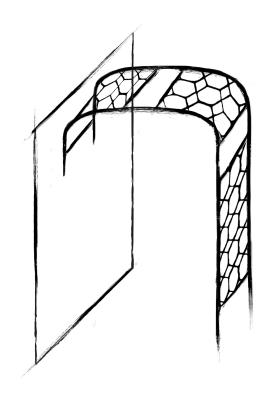
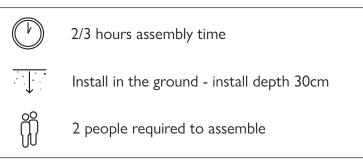


# **ASSEMBLY INSTRUCTIONS**

# Classic Wall Arch 30174-TBK, 30175-TBK & 30176-TBK

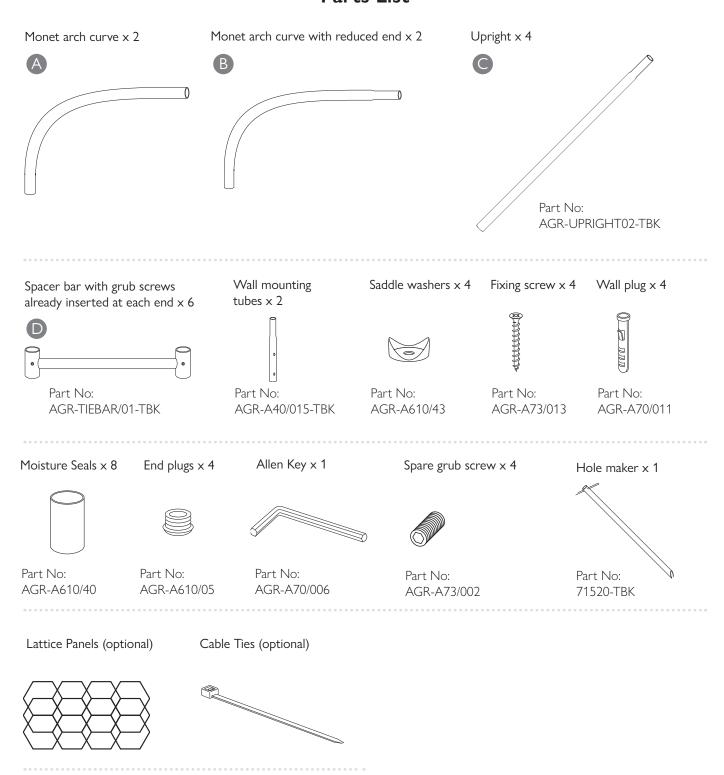






Further information at agriframes.co.uk/help

## Parts List



In addition, you may need the assistance of another person and use of the following tools which are not included:



In the unlikely event you are missing any components please call **0117 934 1790** and state the name of the product, size and description of the item. (i.e. Classic Round Arch Matt Black 1.2m, End Plug.)

# **Assembly**

Please read all the instructions carefully prior to construction.

IMPORTANT: Do not tighten grub screws until the structure is fully assembled (Step 6)

#### STEP 1

- Before assembly check spacer bars to ensure the grub screws are inserted into the holes on the ring clamps.
- Loosen these grub screws ½ way out of the hole, to ensure when
  the ring clamps are moved into position the grub screw does not
  scratch the outer coating of the metal.
- Connect the curves of the arch (insert the reduced end into the plain ended curve) and cover the joints with moisture seals.
- Slide the spacer bars on both sets of curves and tighten the grub screws until the spacer bars are secured into place on the curves.

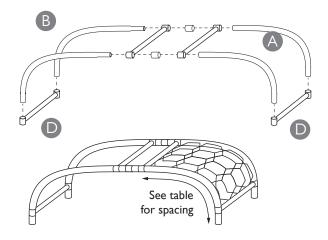
#### Positioning of the spacer bar

In many cases the position of the spacer bars is down to personal preference. However, if you have the lattice option, the spacer bars will need to be the correct distance apart following the curve of the structure.

Please refer to the table at the end of this section It may be beneficial to offer up the lattice and adjust the spacer bars as necessary to ensure a neat fit.

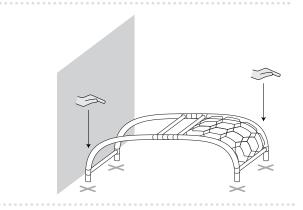
 Attach the lattice using the cable ties. Once the ties are secured, trim off the excess.





#### STEP 2

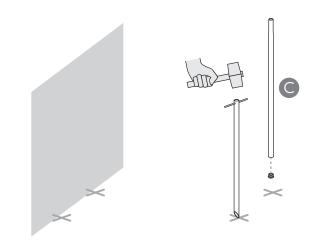
- Once the top of the arch has been completed move the structure to where it will be installed.
- Firmly push the structure into the ground to make an impression, indentation or mark where the uprights should be placed. Mark the wall where the two tubes below the spacer bar meet the wall. You will need to use these marks later when you drill the holes and secure the roof to your wall.
- Remove the top of the arch and check that the marks can clearly be seen.



#### STEP 3

- Using the hole-maker make a hole 33cm into the ground where you have marked or indented the ground in step 2, ensure that the holes are vertical and to the same depth (there is a mark on the hole maker to indicate the correct depth).
- nsert the end plugs into the non-reduced ends of 4 uprights, then insert these uprights into the hole in the ground with the end plugs facing downwards.
- Slide on the bottom spacer bars.
- Slide a moisture seal over the reduced end of the poles and then connect the remaining 4 uprights. Cover the join between the poles with a moisture seal.





Further information at agriframes.co.uk/help

#### STEP 4

• Slide over the remaining spacer bars onto the top of the uprights, then tighten the grub screws.

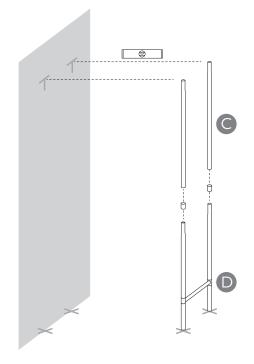


#### Positioning of the spacer bar

In many cases the position of the spacer bars is down to personal preference. However, if you have the lattice option, the spacer bars will need to be the correct distance apart following the curve of the structure.

Please refer to the table at the end of this section It may be beneficial to offer up the lattice and adjust the spacer bars as necessary to ensure a neat fit.

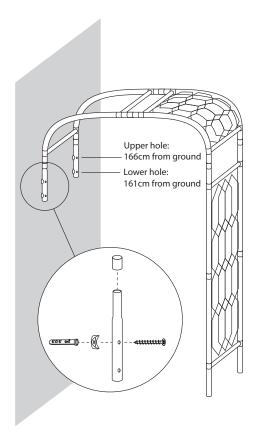
• Attach the lattice using the cable ties, once the ties are secured trim the excess.



## STEP 5

- Attach the wall mounting tubes to the roof arch.
- Lift the constructed Arch top onto the uprights, cover the joins with moisture seals. You will need at least 2 people for this step due to the weight of the Arch top.
- Whilst one person holds the arch roof in position, mark the wall where the holes will be drilled. Then use a Spirit Level to check the wall marks made earlier align with the marks mentioned above.
- Drill the holes for the wall mounting tubes, then place a wall plug in each hole.
- Slide a moisture seal over the reduced end of the wall mounting tubes, then tap an end plug into the non-reduced end of the tubes.
- Connect the reduced end of the wall mounting tubes onto the non-reduced of the Monet Curves, covering the join between the poles with a moisture seal.
- Fix the arch to the wall using the screws and washers provided. Ensure that the saddle washers are place between the tube and the wall.

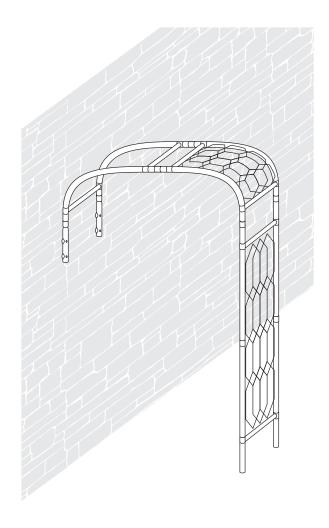




Further information at agriframes.co.uk/help

## STEP 6

- Check that all of the joins between the poles have been covered by moisture seals.
- Attach the lattice using the cable ties, once the ties are secured trim the excess.
- Once you are satisfied with the alignment of the structure you can tighten all the grub screws.



Spacer Bar Distances for Lattice Option			
Code	Product	Top Spacing	Side Spacing
30174-TBK	Classic Wall Arch (1.2m)	102cm (40")	102cm (40")
30175-TBK	Classic Wall Arch (1.5m)	102cm (40")	102cm (40")
30176-TBK	Classic Wall Arch (1.8m)	102cm (40")	102cm (40")

# Further information at agriframes.co.uk/help

If you have any questions regarding assembly please call our customer service team on 0117 934 1790

# Traditional Collection

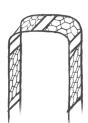
The Agriframes Traditional Collection is designed in the UK then handcrafted in our own workshops to guarantee the best quality.

The collection is made of high quality tubular galvanised steel, protected with our unique polymer coating in a stylish matt black textured finish to ensure long lasting durability. All products in this collection are backed with a 10-year guarantee.

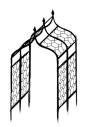
# Arches & Pergolas



Round Arch



Monet Arch



Gothic Pergola



Wall Pergola

## Gazebos & Arbours



Round Gazebo



Dome Gazebo

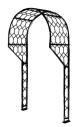


Sussex Arbour



Harrogate Arbour

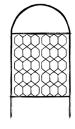
## Porticoes & Screens



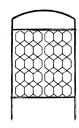
Round Portico



Edwardian Portico



Round Screen



Monet Screen

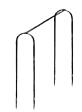
## Obelisks & Plant Frames



Classic Obelisk



Tricorn Obelisk



Pea & Bean Hoops



Runner Bean Frame

See all collections at agriframes.co.uk